

Pocan[®] B3223HRLT

PBT-GF20

20% Glass Reinforced, Injection Molding, Hydrolysis resistant, Laser Weldable, Laser Transparent Black

Print Date: 2024-09-17

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	VALUE		
Molding shrinkage (normal)	0.9	%	ISO 294-4
Molding shrinkage (parallel)	0.4	%	ISO 294-4
MECHANICAL PROPERTIES			
	VALUE		
Tensile modulus	7400	MPa	ISO 527-1/-2
Stress at break	120	MPa	ISO 527-1/-2
Strain at break	2.7	%	ISO 527-1/-2
Flexural modulus	7000	MPa	ISO 178
Flexural strength	190	MPa	ISO 178
Flexural strain at flexural strength	3.2	%	ISO 178-A
Izod impact strength (+23°C)	30	kJ/m ²	ISO 180/1U
THERMAL PROPERTIES			
	VALUE		
Melting temperature (10°C/min)	225	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	175	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	215	°C	ISO 75-1/-2
OTHER PROPERTIES			
	VALUE		
Density	1430	kg/m ³	ISO 1183
PROCESSING RECOMMENDATIONS			
	VALUE		
Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4-8	h	

All the trademarks mentioned here are trademarks of Envalior.

Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.

Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.

Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.

Copyright © Envalior 2024. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.

Property Data

Pocan[®] B3223HRLT

Print Date: 2024-09-17

<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Residual moisture content	0.00-0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	260-280	°C	
Mold temperature	60-80	°C	

All the trademarks mentioned here are trademarks of Envalior.

Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.

Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.

Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.

Copyright © Envalior 2024. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.